

OPTIONAL: PART MAY BE TURNED DOWN IN MIDDLE AS INDICATED

03 BUSHING

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 6061 ALUMINUM TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ANSI/AWS ER4043.
3. THOROUGHLY DEGREASE, ALODINE, AND PRIME ALL ALUMINUM PARTS PRIOR TO ASSEMBLY. APPLY SAFETY-WALK TAPE AFTER PAINTING.

ALTERNATE: THOROUGHLY DEGREASE AND POWDER COAT ALL ALUMINUM PARTS AFTER ASSEMBLY. APPLY SAFETY-WALK TAPE AFTER POWDER COATING.

01 STEP ASSEMBLY

A/R	HR3213-4-02	HUCKMAX RIVET (ALTERNATE)
A/R	CR3213-4-02	CHERRYMAX RIVET
A/R	MS20470AD4-5	RIVET
2	82715-09	3M SAFETY-WALK TAPE (1" WIDE)
2	82734-05	ANGLE
1	82734-04	CONE
1	82734-03	CAP
1	82734-02	CHANNEL
2	82734-01	SHEET
1	82715-03	BUSHING
A/R	78240	STEP EXTRUSION
	82715-01	STEP ASSEMBLY
01	PART NO.	ITEM
		DESCRIPTION

